Material Safety Data Sheet

Nitric Acid

1. PRODUCT AND COMPANY IDENTIFICATION

Product Name: Nitric Acid

Synonyms/Generic Names: Aqua Fortis, Azotic acid, Hydrogen nitrate.

Product Use: Industrial, Manufacturing or Laboratory use

Manufacturer: Columbus Chemical Industries, Inc.
N4335 Temkin Rd. Columbus, WI. 53925

For More Information Call: 920-623-2140
(Monday – Friday 8:00-4:30)

IN CASE OF EMERGENCY CALL: CHEMTREC
(24 Hours/Day, 7 Days/Week) 800-424-9300

2. COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Weight %</th>
<th>Component</th>
<th>CAS #</th>
<th>EINECS# / ELINCS#</th>
<th>Classification*</th>
</tr>
</thead>
<tbody>
<tr>
<td>68 - 70%</td>
<td>Nitric Acid</td>
<td>7697-37-2</td>
<td>231-714-2</td>
<td>O; R8 -C; R35, **</td>
</tr>
</tbody>
</table>

*Symbol and R phrase according to EC Annex1
** Subject to the reporting requirements of SARA Title III Section 313

3. HAZARDS IDENTIFICATION

Clear, colorless to yellow solution with caustic odor.

R35 – Causes severe burns.
R8 – Contact with combustible material may cause fire.

S1/2, S23, S26, S36, S45

Created on 11/29/2005 5:06:00 PM
Routes of Entry: Skin, eyes, inhalation and ingestion.

Ingredients found on carcinogen lists:

<table>
<thead>
<tr>
<th>INGREDIENT NAME</th>
<th>NTP STATUS</th>
<th>IARC STATUS</th>
<th>OSHA LIST</th>
<th>ACGIH</th>
</tr>
</thead>
<tbody>
<tr>
<td>Nitric Acid</td>
<td>Not Listed</td>
<td>Not Listed</td>
<td>Not Listed</td>
<td>Not Listed</td>
</tr>
</tbody>
</table>

4. FIRST AID INFORMATION

Inhalation: Inhalation of mists can cause corrosive action on mucous membranes. Symptoms include burning, choking, coughing, wheezing, laryngitis, shortness of breath, headache or nausea. Move casualty to fresh air and keep at rest. May be fatal if inhaled, may cause delayed pulmonary edema. Get medical attention.

Eyes: Contact rapidly causes severe damage. Symptoms include eye burns, watering eyes. Permanent damage to cornea may result. In case of eye contact, rinse with plenty of water and seek medical attention immediately.

Skin: Severe and rapid corrosion from contact. Extent of damage depends on duration of contact. Symptoms include burning, itching, redness, inflammation and/or swelling of exposed tissues. Harmful if absorbed through skin. Immediately flush with plenty of water for at least 15 minutes while removing contaminated clothing and wash using soap. Get medical attention immediately.

Ingestion: Do Not Induce Vomiting! Severe and rapid corrosive burns of the mouth, gullet and gastrointestinal tract will result if swallowed. Symptoms include burning, choking, nausea, vomiting and severe pain. Wash out mouth with water and give a glass of water or milk. Get medical attention immediately.

5. FIRE-FIGHTING MEASURES

FLAMMABLE PROPERTIES:

<table>
<thead>
<tr>
<th>Flash Point:</th>
<th>Not Flammable</th>
</tr>
</thead>
<tbody>
<tr>
<td>Flash Point method:</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Autoignition Temperature:</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Upper Flame Limit (volume % in air):</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Lower Flame Limit (volume % in air):</td>
<td>Not Applicable</td>
</tr>
</tbody>
</table>

Extinguishing Media: Product is not flammable. Use appropriate media for adjacent fire. Use flooding quantities of water to cool containers, keep away from common metals.

Special fire-fighting procedures: Wear self-contained, approved breathing apparatus and full protective clothing, including eye protection and boots. Material can react violently with water (spattering and misting) and react with metals to produce flammable hydrogen gas.

Hazardous combustion products: Emits toxic fumes under fire conditions. (See also Stability and Reactivity section).

Unusual fire and explosion hazards: Strong Oxidizer! Contact with organic material may cause fire. Material will react with metals to produce flammable hydrogen gas.
6. ACCIDENTAL RELEASE MEASURES

Personal precautions: See section 8 for recommendations on the use of personal protective equipment.

Environmental precautions: Cleanup personnel need personal protection from inhalation and skin/eye contact. Evacuate and ventilate the area. Prevent spillage from entering drains. Cautiously add water to spill, taking care to avoid splashing and spattering. Neutralize diluted spill with soda ash or lime. Absorb neutralized spill with vermiculite or other inert absorbent material, then place in a suitable container for disposal. Clean surfaces thoroughly with water to remove residual contamination. Any release to the environment may be subject to federal/national or local reporting requirements. Dispose of all waste or cleanup materials in accordance with local regulations. Containers, even when empty, will retain residue and vapors.

7. HANDLING AND STORAGE

Normal handling: See section 8 for recommendations on the use of personal protective equipment. Use with adequate ventilation. Wash thoroughly after using. Keep container closed when not in use.

Storage: Store in cool, dry well ventilated area. Keep away from incompatible materials (see section 10 for incompatibilities). Drains for storage or use areas for this material should have retention basins for pH adjustment and dilution of spills.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Occupational exposure controls: (consult local authorities for acceptable exposure limits)

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Regulatory List</th>
<th>Value and type</th>
</tr>
</thead>
<tbody>
<tr>
<td>Nitric Acid</td>
<td>UK OES</td>
<td>5 mg/m³ TWA</td>
</tr>
<tr>
<td></td>
<td>STEL</td>
<td>10 mg/m³ (10 minutes)</td>
</tr>
<tr>
<td></td>
<td>USA OSHA PEL</td>
<td>5 mg/m³ TWA</td>
</tr>
<tr>
<td></td>
<td>STEL</td>
<td>10 mg/m³ (15 minutes)</td>
</tr>
<tr>
<td></td>
<td>USA ACGIH</td>
<td>5 mg/m³ TLV</td>
</tr>
<tr>
<td></td>
<td>USA NIOSH</td>
<td>5 mg/m³ REL</td>
</tr>
<tr>
<td></td>
<td>STEL</td>
<td>10 mg/m³ (15 minutes)</td>
</tr>
<tr>
<td></td>
<td>USA OSHA - IDLH</td>
<td>25 ppm</td>
</tr>
<tr>
<td></td>
<td>VME France</td>
<td>5 mg/m³ TWA 8 hr</td>
</tr>
<tr>
<td></td>
<td>VLE France (STEL)</td>
<td>10 mg/m³ (15 minutes)</td>
</tr>
</tbody>
</table>

TWA: Time Weighted Average over 8 hours of work.
TLV: Threshold Limit Value over 8 hours of work.
REL: Recommended Exposure Limit
STEL: Short Term Exposure Limit during x number of minutes.
IDLH: Immediately Dangerous to Life or Health

Ventilation: Provide local exhaust, preferably mechanical.

Respiratory protection: If necessary use an approved respirator with acid vapor cartridges.

Eye protection: Wear chemical safety glasses with a face shield for splash protection.
Skin and body protection: Wear neoprene or rubber gloves, apron and other protective clothing appropriate to the risk of exposure.

Other Recommendations: Provide eyewash stations, quick-drench showers and washing facilities accessible to areas of use and handling. Have supplies and equipment for neutralization and running water available.

9. PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Clear, colorless to slight brown liquid</td>
</tr>
<tr>
<td>Physical state</td>
<td>Liquid</td>
</tr>
<tr>
<td>Odor</td>
<td>Acrid, suffocating odor</td>
</tr>
<tr>
<td>Odor Threshold</td>
<td>Unknown</td>
</tr>
<tr>
<td>Specific Gravity</td>
<td>1.4200</td>
</tr>
<tr>
<td>pH</td>
<td>1</td>
</tr>
<tr>
<td>Melting Point/Freezing Point</td>
<td>-42°C (-44°F)</td>
</tr>
<tr>
<td>Boiling Point/Range</td>
<td>122°C (252°F)</td>
</tr>
<tr>
<td>Flammability</td>
<td>Not Flammable (See section 5)</td>
</tr>
<tr>
<td>Flash point</td>
<td>Not Flammable (See section 5)</td>
</tr>
<tr>
<td>Explosive Limits</td>
<td>Not Available</td>
</tr>
<tr>
<td>Vapor Pressure (at 25°C)</td>
<td>10 mmHg</td>
</tr>
<tr>
<td>Vapor Density (air =1)</td>
<td>2.5</td>
</tr>
<tr>
<td>Solubility</td>
<td>Completely soluble in water</td>
</tr>
<tr>
<td>Partition coefficient/n-octanol/water</td>
<td>-2.3 @ 25 °C</td>
</tr>
<tr>
<td>% Volatile</td>
<td>Not Available</td>
</tr>
<tr>
<td>Autoignition Temperature</td>
<td>See Available</td>
</tr>
</tbody>
</table>

10. STABILITY AND REACTIVITY

Stability: Stable

Conditions to avoid: Uncontrolled addition of water, contact with combustible materials.

Incompatibility: Moisture, bases, organic material, metals, hydrogen sulfide, carbides, alcohols, organic solvents, carbides, cyanides, sulfides.

Hazardous decomposition products: Oxides of nitrogen.

Hazardous polymerization: Will not occur.

11. TOXICOLOGICAL INFORMATION

Acute Effects: See section 4 for symptoms of exposure and effects. Likely routes of exposure are skin, eyes and inhalation.

Target organs: Teeth, eyes, skin, respiratory system.

Acute Toxicity Data:

<table>
<thead>
<tr>
<th>Substance</th>
<th>LC₅₀ (rat)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Nitric acid</td>
<td>0.8 mg/L</td>
</tr>
</tbody>
</table>

Created on 11/29/2005 5:06:00 PM
Chronic Effects: Not Available

Teratogenicity: None found
Mutagenicity: None found
Embryotoxicity: None found
Synergistic Products/Effects: Not Available

12. ECOLOGICAL INFORMATION

Ecotoxicity (aquatic and terrestrial): Aquatic fish; LC50 (96 hrs): 72 mg/l (Gambusia affinis)

Persistence and Degradability: Not Available

Bioaccumulative Potential: Not Available

Mobility in Soil: Not Available

Other Adverse Effects: Not Available

13. DISPOSAL CONSIDERATIONS

RCRA:
Hazardous waste? Yes RCRA ID number: DOO2

Waste Residues: Carefully dilute with water, neutralize per spill procedures in section 6. Neutralized material may be flushed to sewer (REGULATIONS PERMITTING!) or disposed of through a licensed contractor. Users should review their operations in terms of the applicable federal/nation or local regulations and consult with appropriate regulatory agencies before discharging or disposing of waste material.

Product containers: Containers, if thoroughly cleaned, preferably by rinsing three times and handling the rinse water as waste residues, may be disposed of or recycled as non-hazardous waste. Users should review their operations in terms of the applicable federal/national or local regulations and consult with appropriate regulatory agencies before discharging or disposing of waste material.

The information offered in section 13 is for the product as shipped. Use and/or alterations to the product may significantly change the characteristics of the material and alter the waste classification and proper disposal methods.

14. TRANSPORTATION INFORMATION

DOT: UN2031, Nitric Acid, 8, pg II

TDG: UN2031, Nitric Acid, 8, pg II

PIN: Not Available

IDMG: UN2031, Nitric Acid, 8, pg II

Marine Pollutant: No

IATA/ICAO: UN2031, Nitric Acid, 8, pg II
15. REGULATORY INFORMATION

TSCA Inventory Status: All ingredients are listed on the TSCA inventory.

Federal and State Regulations:
Pennsylvania RTK: Nitric Acid
Massachusetts RTK: Nitric Acid

SARA 302/304/311/312 extremely hazardous substances: Nitric Acid
SARA 313 toxic chemical notification and release reporting: Nitric Acid
CERCLA: Hazardous Substances: Nitric Acid 1000 lbs

California Proposition 65: No.
WHMIS Canada: Class E - corrosive liquid.
DSCL (EEC): R35 – Causes severe burns, R8 - Contact with combustible material may cause fire.

HMIS (U.S.A.)

<table>
<thead>
<tr>
<th>Health Hazard</th>
<th>3</th>
</tr>
</thead>
<tbody>
<tr>
<td>Fire Hazard</td>
<td>0</td>
</tr>
<tr>
<td>Reactivity</td>
<td>2</td>
</tr>
</tbody>
</table>

National Fire Protection Association (U.S.A.)

Flammability

Health

Reactivity

Specific hazard

Protective Equipment:

ADR (Europe):
1. OTHER INFORMATION

Current Issue Date: November 30, 2005
Previous Issue Date: N/A
Prepared by: Sherry Brock (920) 623-2140

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